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**Exam** : **ICYB**

**Title** : IASSC Certified Lean Six  
Sigma Yellow Belt

**Vendors** : IASSC

**Version** : DEMO

NO.1 To minimize waste through the application of Lean Principles we do which of the following?

- A. Organize tools and raw materials
- B. Keep the work area clean and organized
- C. Maintain a proper volume of inventory at hand
- D. All of these answers are correct

**Answer:** D

NO.2 Inputs that may affect your process to some degree but are not critical, are difficult to quantify and are random in nature are referred to as \_\_\_\_\_.

- A. Nuisance
- B. Noise
- C. Pests
- D. Elusive

**Answer:** B

NO.3 At the start of a project we are told to "walk the process" from beginning to the end. We do this to\_\_\_\_\_.

- A. Meet the workers
- B. Draft a Process Map
- C. See what inventory is involved
- D. Check the repair stations

**Answer:** B

NO.4 Upon completion of a project a Belt must complete the Documentation Plan then transfer responsibility for this to the \_\_\_\_\_.

- A. Project Review Committee
- B. Division Manager
- C. Sales Team
- D. Process Owner

**Answer:** D

NO.5 At the beginning of a project we must keep in mind there are basically three views of a process: What you THINK it is, What the SUPPLIER wants and What it SHOULD be.

- A. True
- B. False

**Answer:** B

NO.6 If a set of data is generally centered relative to the targeted value but is rather widely disbursed it would be said to be \_\_\_\_\_.

- A. Precise but not accurate
- B. Accurate but not precise
- C. Precise but skewed
- D. Accurate but distributed

**Answer:** B

NO.7 When we assess the Voice of the Customer we are attempting to determine the gaps in our processes between "what is" and \_\_\_\_\_.

- A. "What isn't"
- B. "What will make money"
- C. "What will cost less"
- D. "What should be"

**Answer:** D

NO.8 As we begin to describe the things occurring with our process through a Process Map we begin to see some steps that are NVA which stands for \_\_\_\_\_.

- A. Non-value add
- B. No violation allowed
- C. Non-value actions
- D. Next vehicle action

**Answer:** A